

**ABSTRACT**

A moisture-activated adhesive composition comprising the reaction product of: (A) a polyisocyanate selected from (a) a blend of polymeric MDI and pure MDI and/or from (b) an isocyanate-terminated prepolymer; (B) an isocyanate-reactive component comprising at least  
5 one aliphatic tertiary group-containing polyol made by alkoxylation of amines or aminoalcohols, characterized in that the total ethylene oxide content by weight of the total adhesive composition is more than 2.5%.